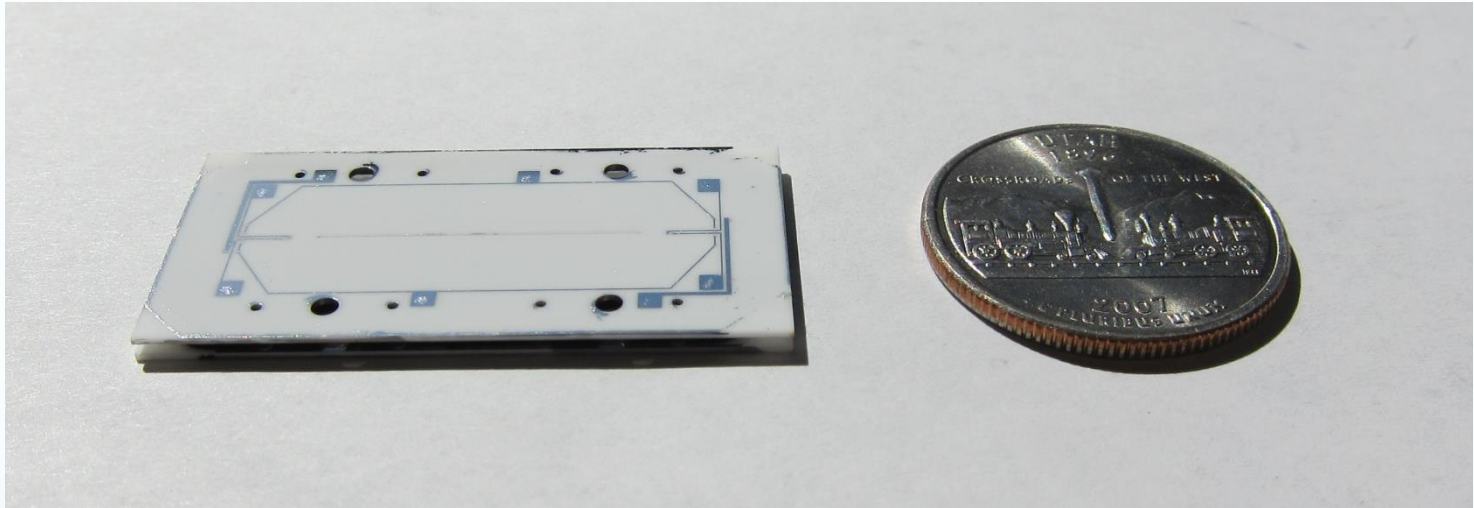


Sub-mm Linear Ion Trap Mass Spectrometer Made Using Lithographically Patterned Ceramic Plates



Ailin Li

Brigham Young University, Provo, UT

Coauthors: Qinghao Wu, Yuan Tian, Derek Andrews, Aaron Hawkins, and
Daniel E. Austin

Towards the Portable Mass Spectrometer

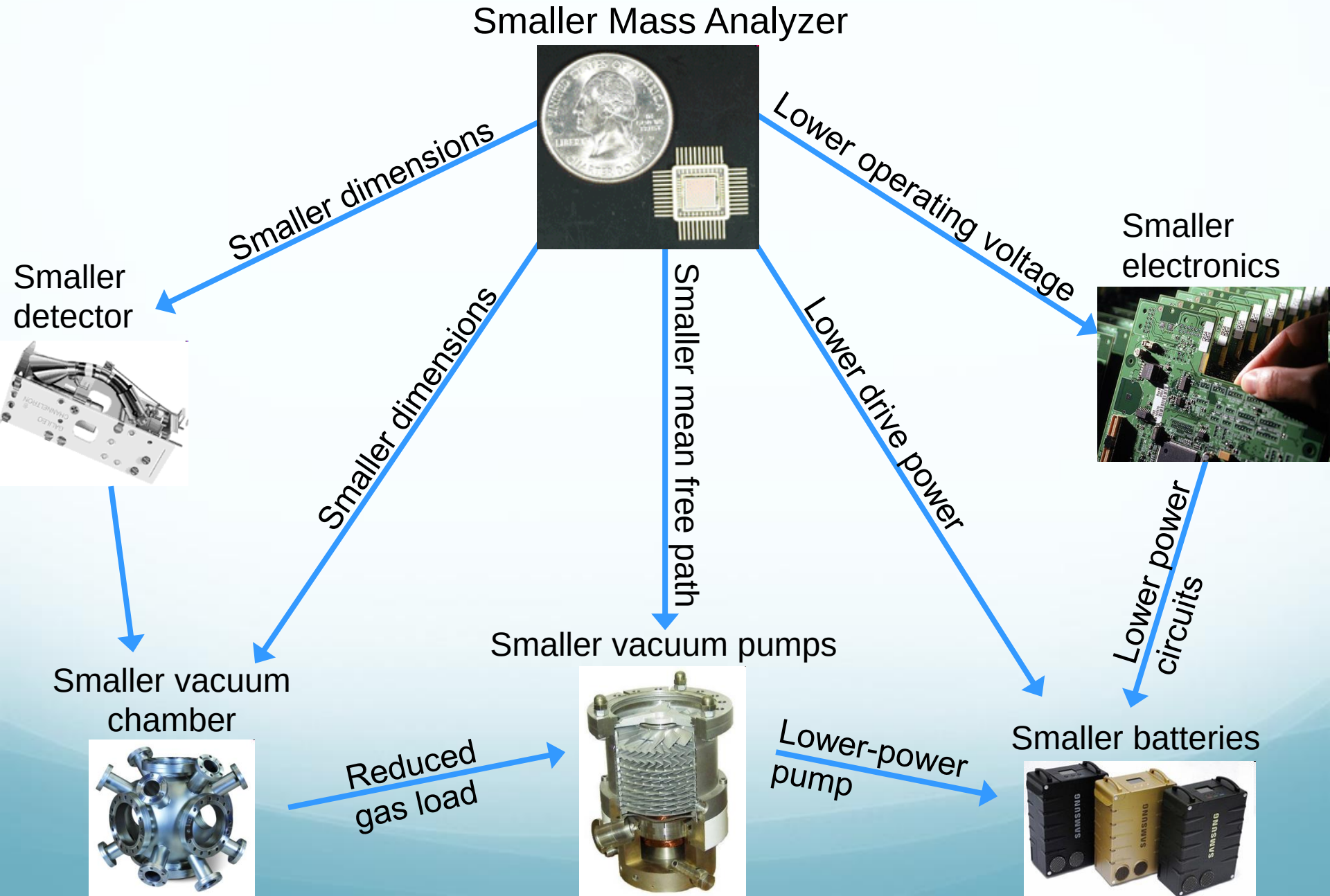


High performance
Fragile
Cannot be moved
No hurry
High cost

Good performance
Rugged
Goes anywhere
Fast Results
Low cost



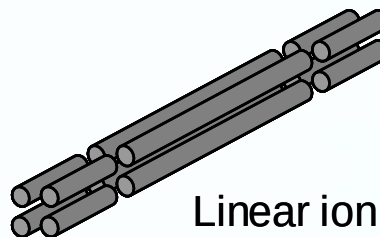
Mass Analyzer Miniaturization Leads to Smaller Overall Instrument



Radiofrequency Quadrupole Ion Traps



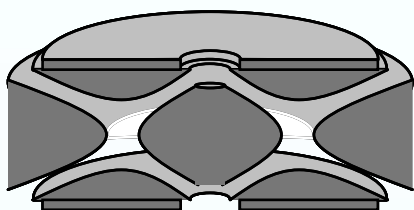
Cylindrical ion trap



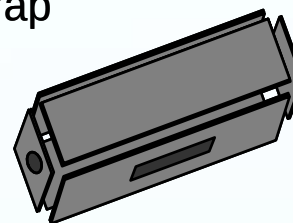
Linear ion trap



Quadrupole ion trap
or Paul trap



Toroidal ion trap



Rectilinear ion trap

- High sensitivity, throughput, and resolution
- Higher pressure than other mass analyzers
- Tandem capabilities, ion-molecule reactions
- Many trap geometries, each with unique capabilities

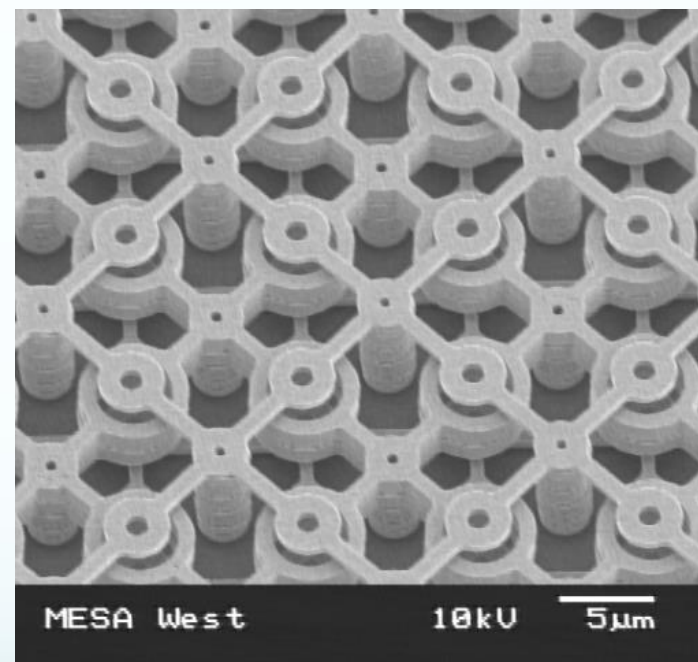
Obstacles to Miniaturization of Mass Analyzers (esp. ion traps)

Making accurate fields:

- Machining / fabrication accuracy
- Electrode alignment
- Surface roughness

Practical issues:

- Reduced access for ions or ionizing radiation
- Reduced ion count (space charge)
- Keeping arrayed traps parallel
- Insufficient stopping distance to trap ions

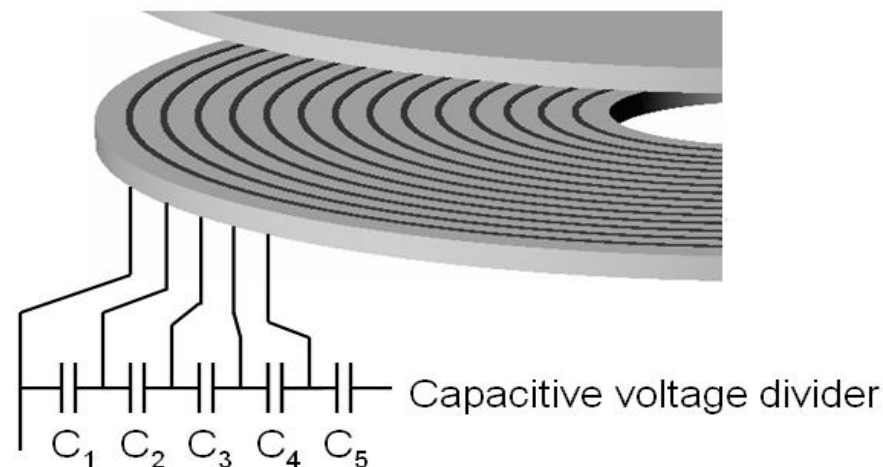
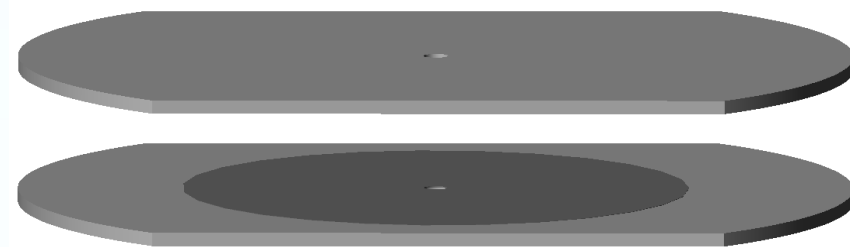


From Austin et al, *JASMS* 2006

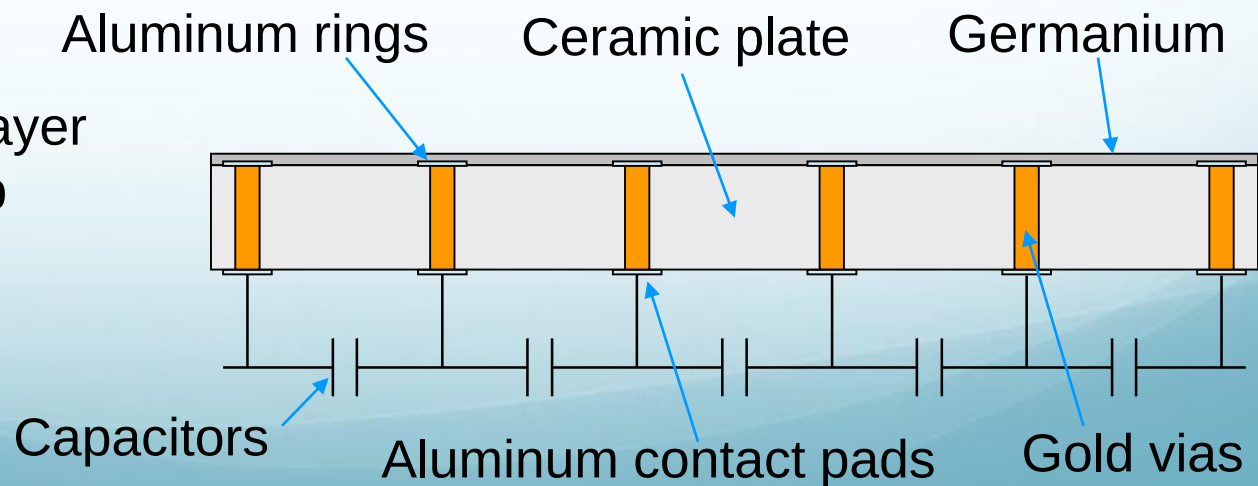
Two-Plate Ion Traps

Each plate contains series of lithographically-defined metal “wires”, overlaid with resistive germanium

Different RF amplitudes applied to each “wire” produce trapping fields



50-100 nm germanium layer prevents charge build-up and provides continuous surface potential



Trap Plate Fabrication

Laser-drilled vias
backfilled with gold

Alumina
substrate

Trapping
side (top)

Side View

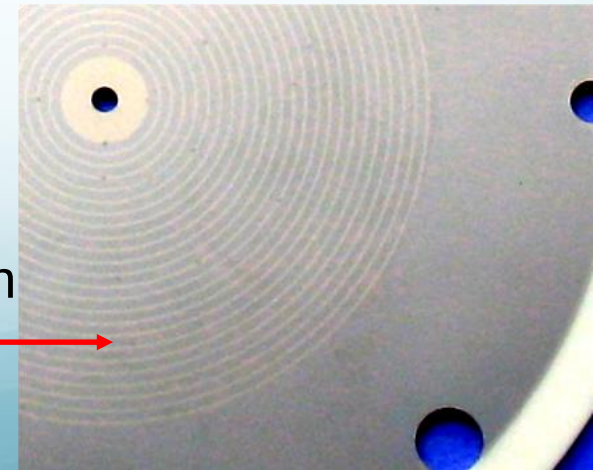
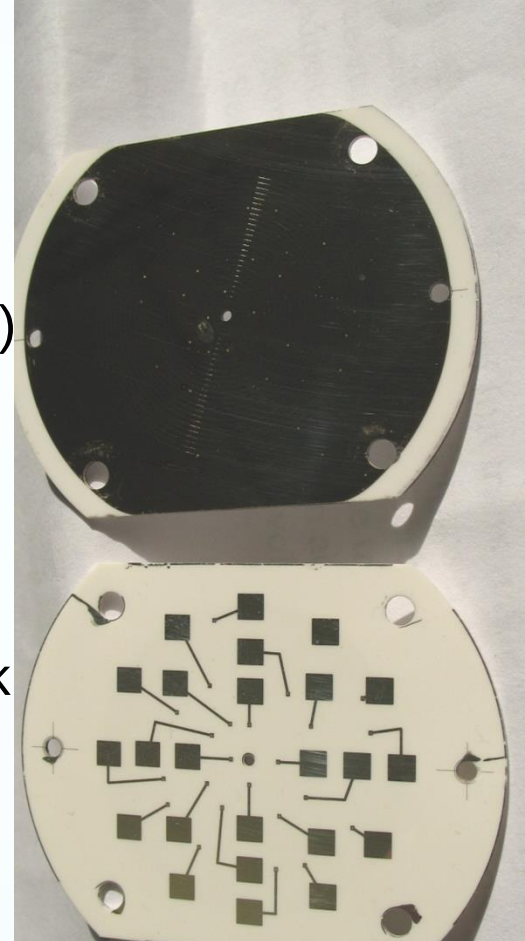
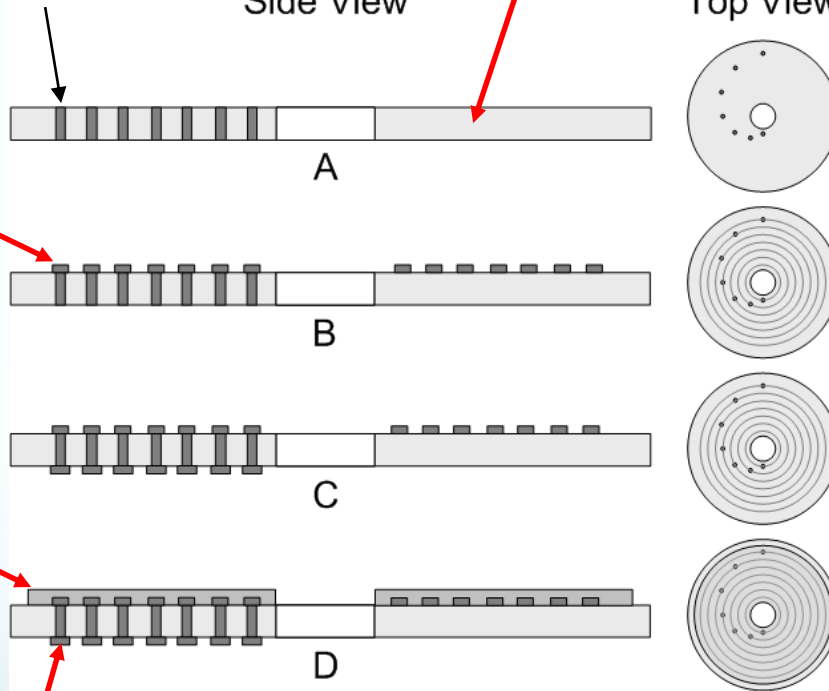
Top View

Ring
electrodes
(Au or Al)

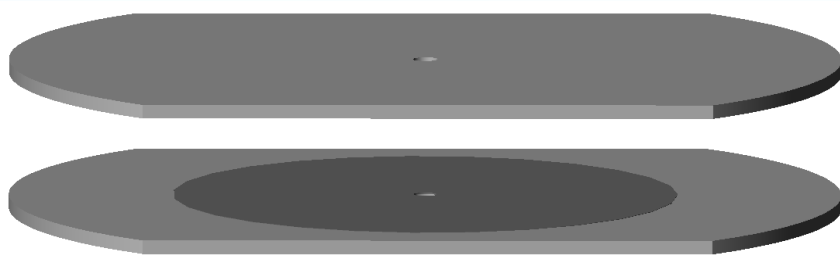
Germanium
layer
(resistive)

Backside contact
pads (Al)

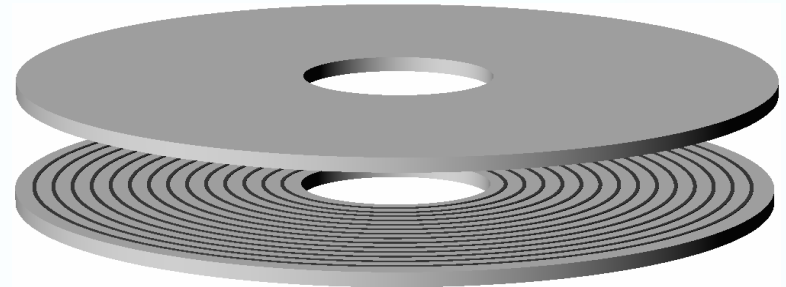
Rings visible through
germanium



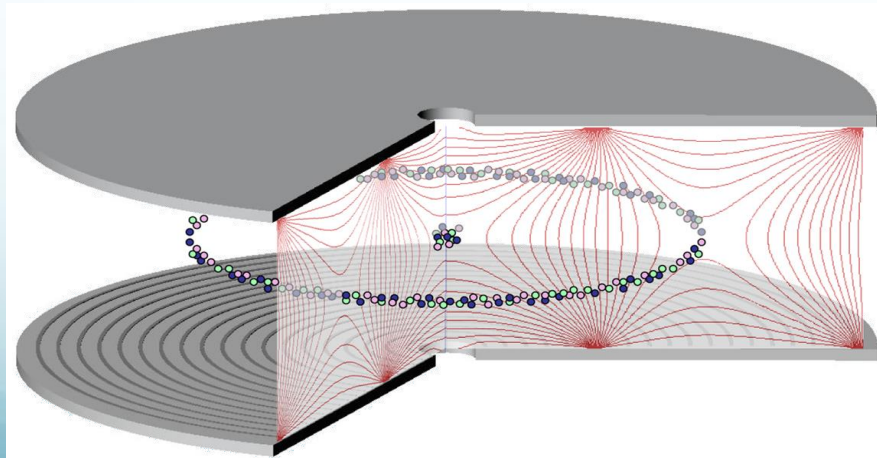
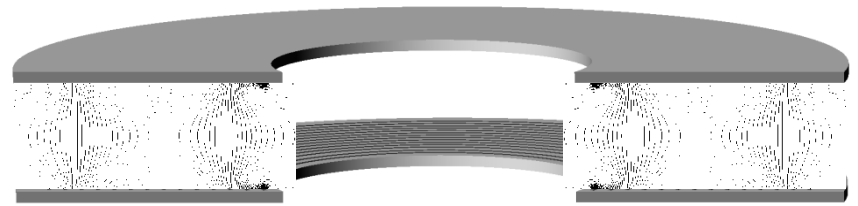
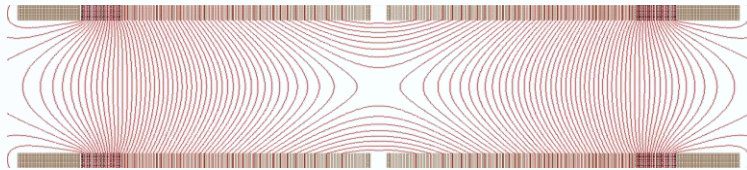
Different Trapping Geometries of Two-plate Ion Traps



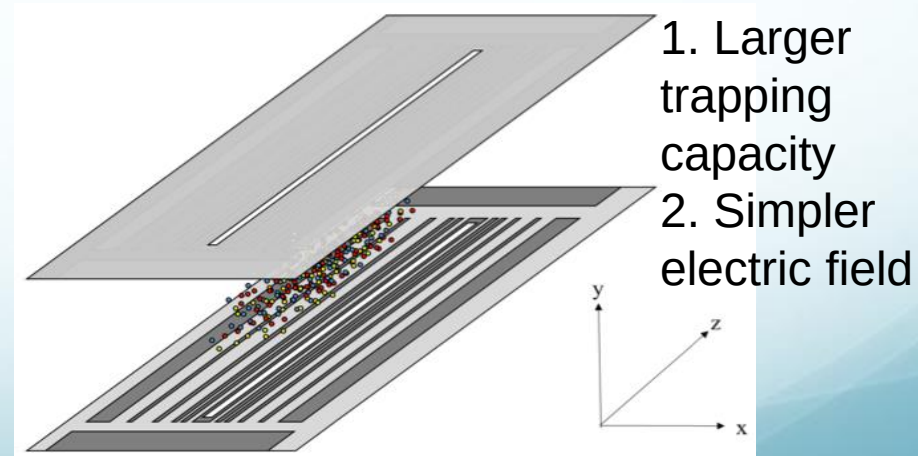
Quadrupole ion trap, the “Planar Paul Trap”



Toroidal ion trap, the “Halo Trap”

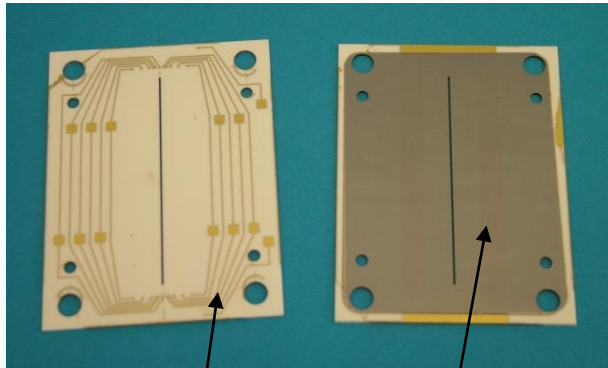


Quadrupole + toroidal, the “Coaxial Trap”



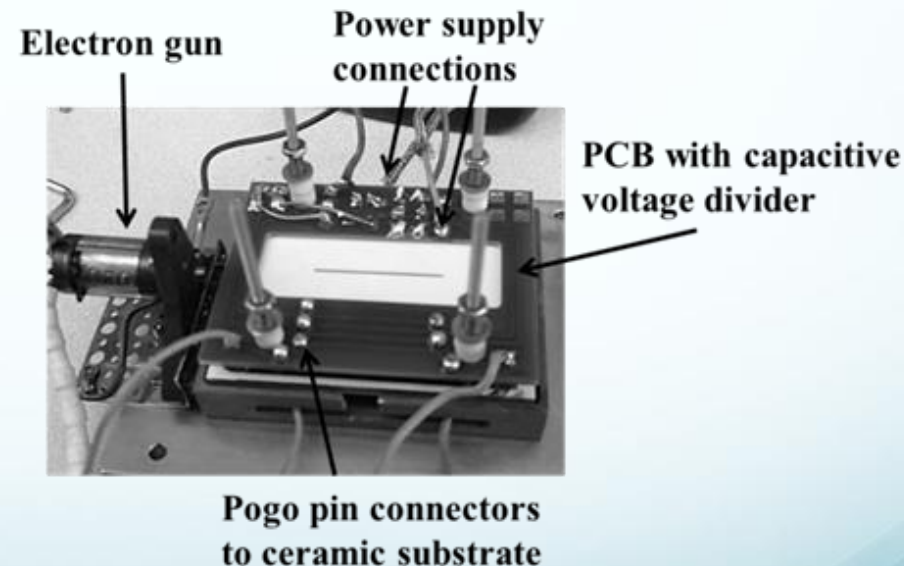
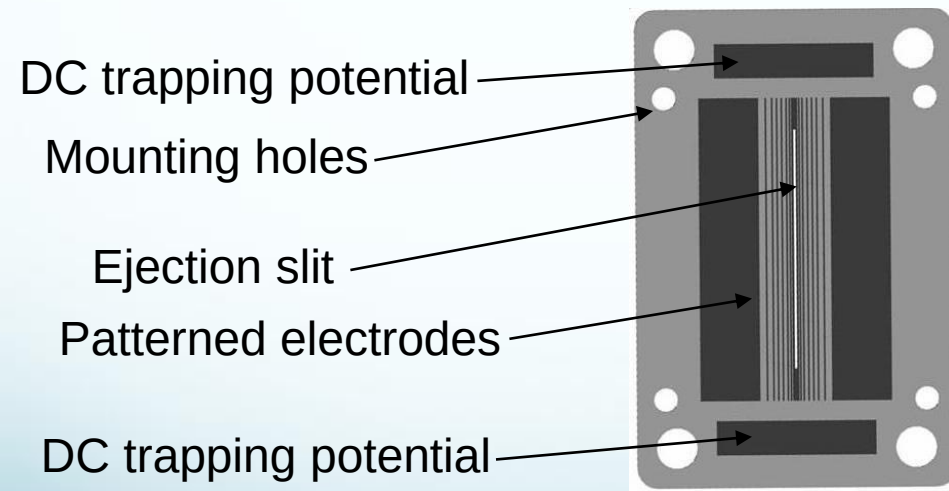
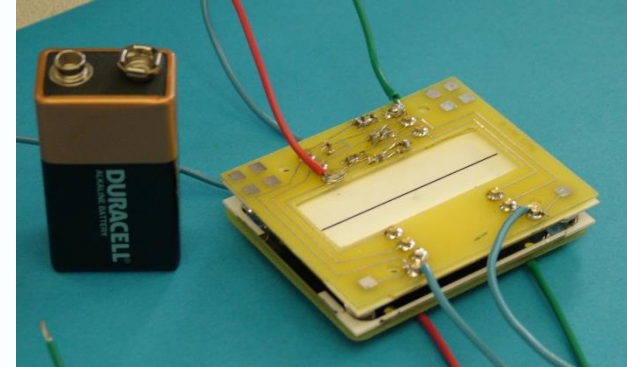
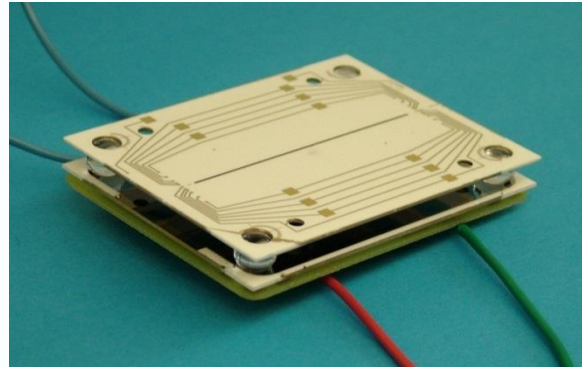
A linear-type ion trap

Two-plate Linear Ion Trap



Back side

Trapping side



Original design: $r_0 = 2.19$ mm
Mass spectra with $r_0 < 1$ mm were also demonstrated

Planar LIT Results $r_0 = 2.19$ mm

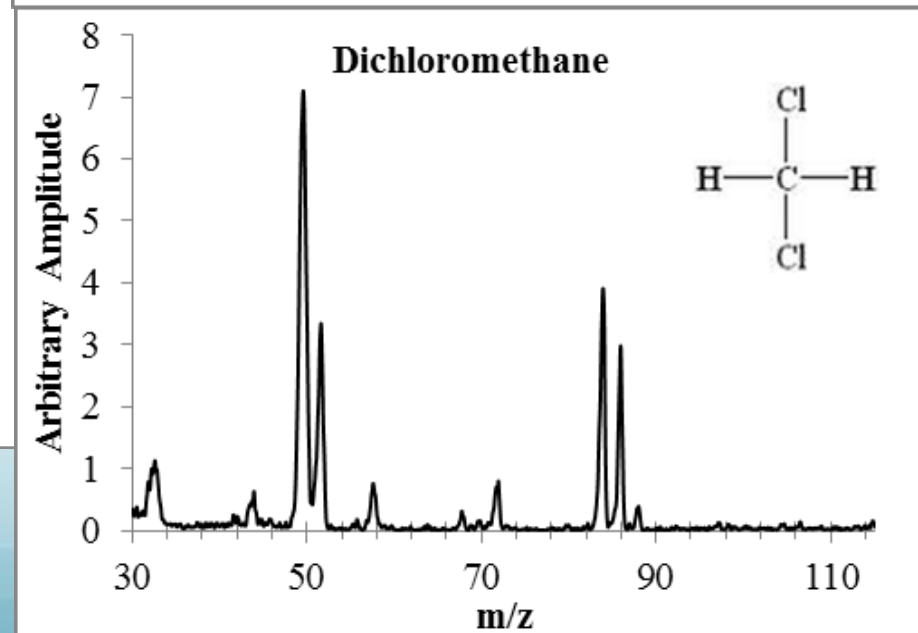
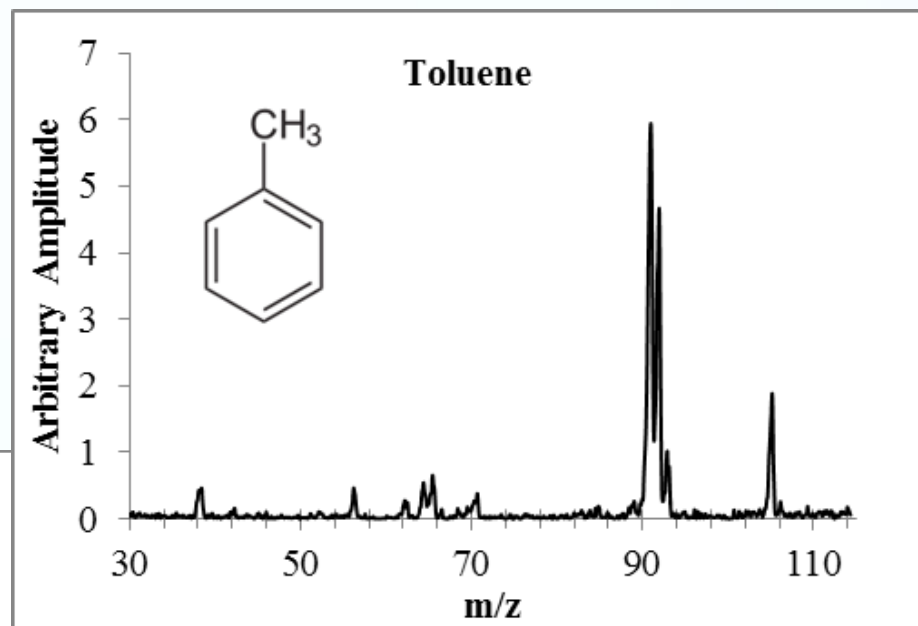
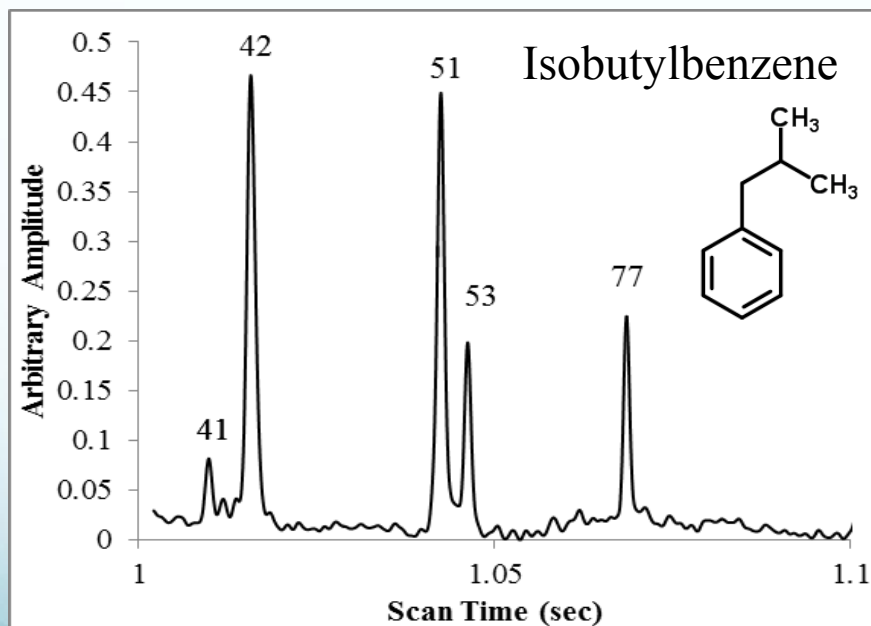
RF frequency: 2.3 MHz

RF amplitude: 720 V_{0-p}

Resonant AC frequency:

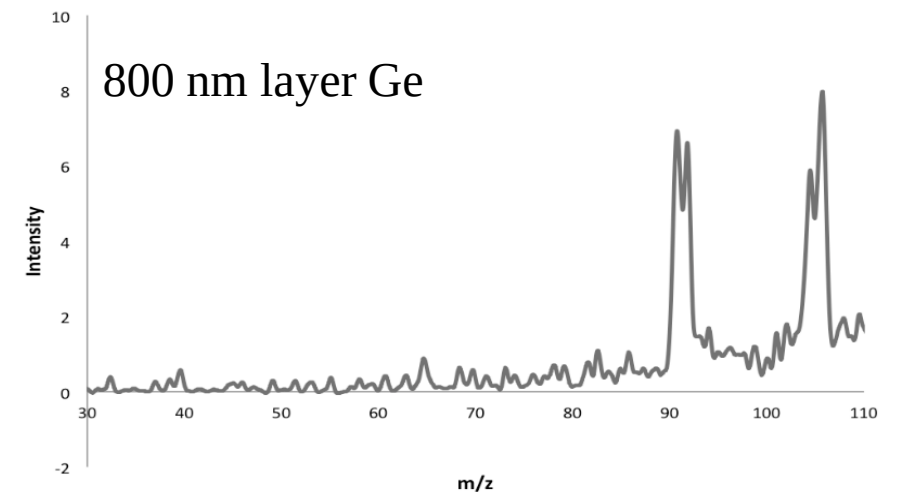
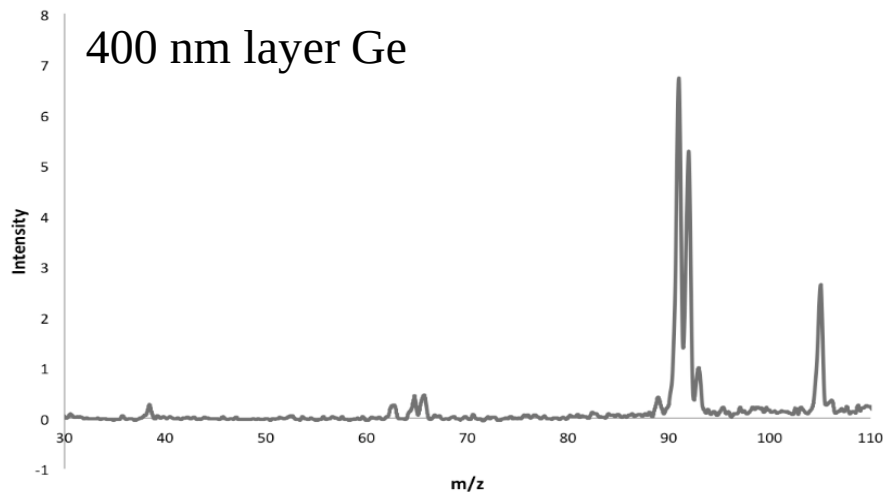
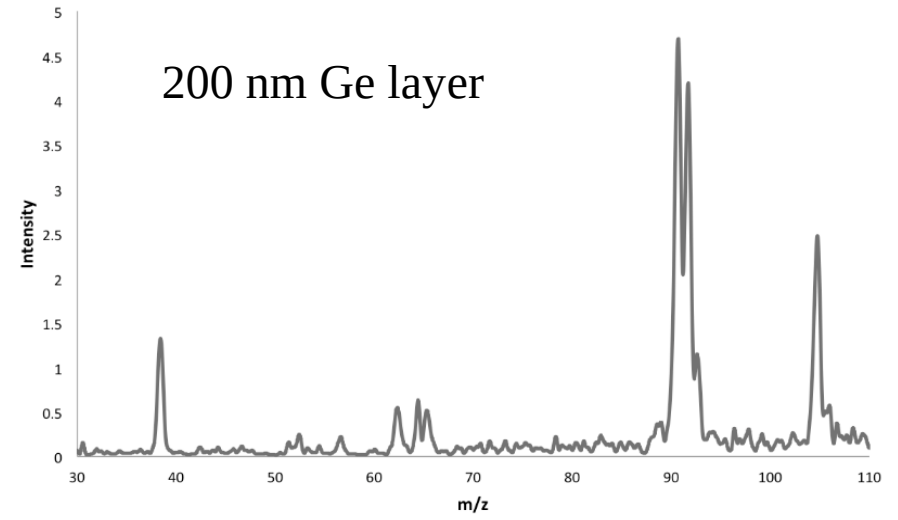
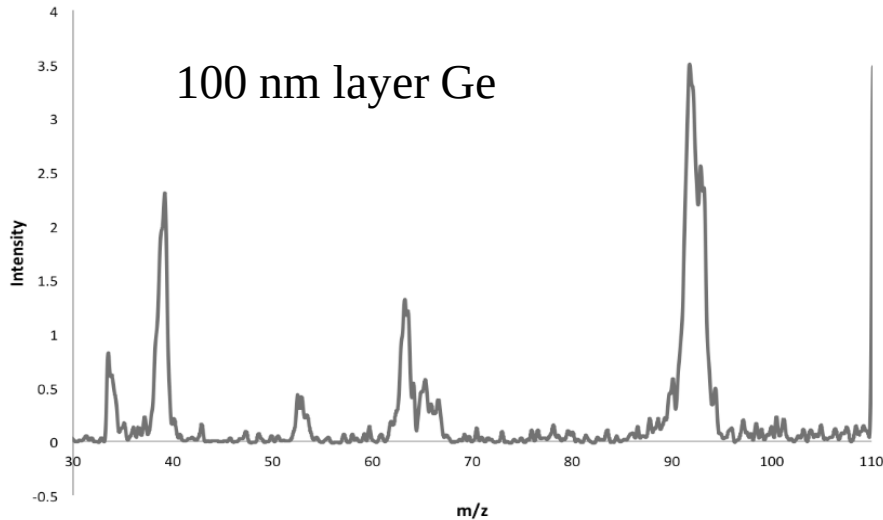
1.1 MHz to 100 kHz

AC amplitude: 3.5 V_{0-p}



Experiment to Optimize the Thickness of the Germanium Layer

Ge layer: prevents charge build-up on insulating ceramic;
establishes continuous, well-defined potential



Results inconclusive—may be other differences such as plate alignment

Simple Miniaturization Experiment: Moving the Plates Closer Together

Without remaking the plates, spacing was decreased from 4.38 mm to 1.90 mm

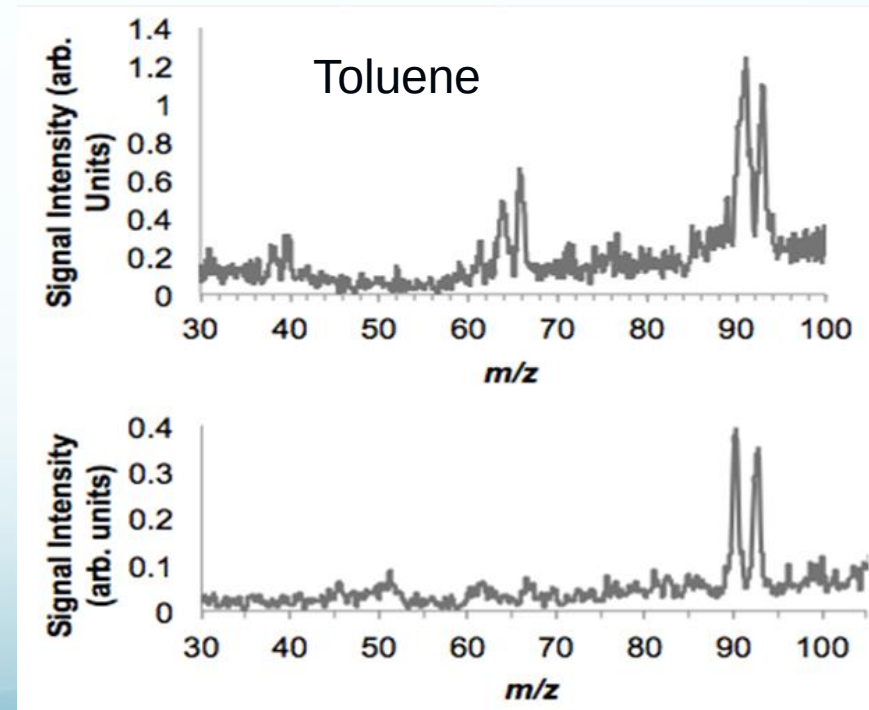
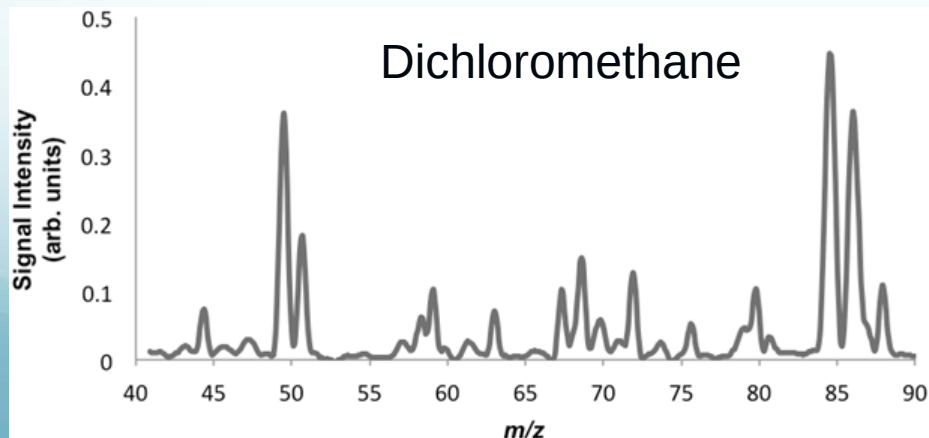
Fields were redesigned using different capacitor values on PCBs

Plate alignment becomes significant factor in performance

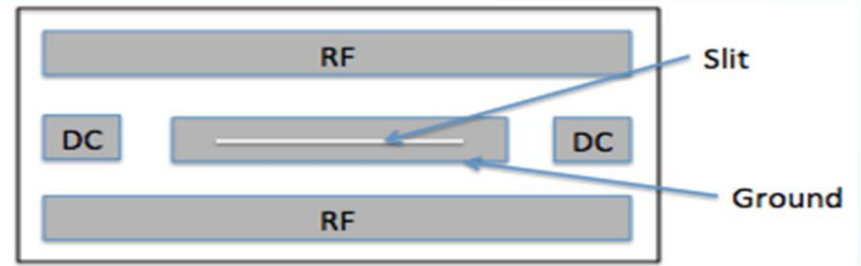
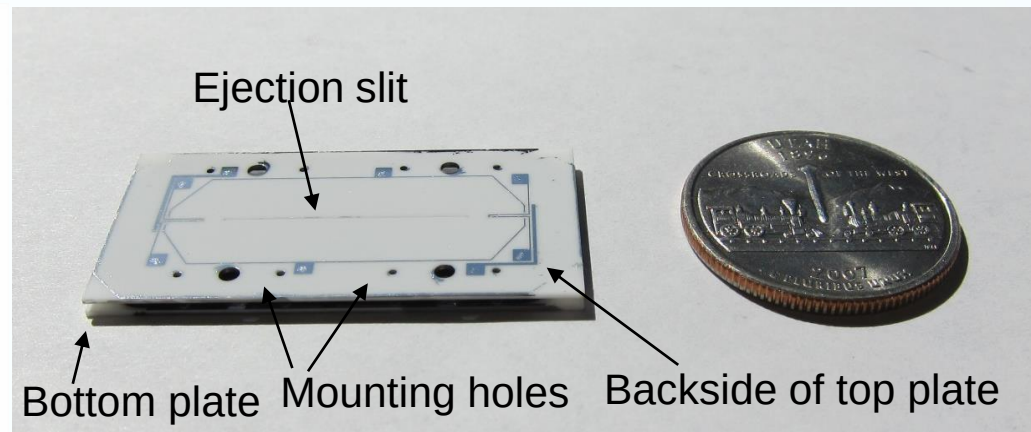
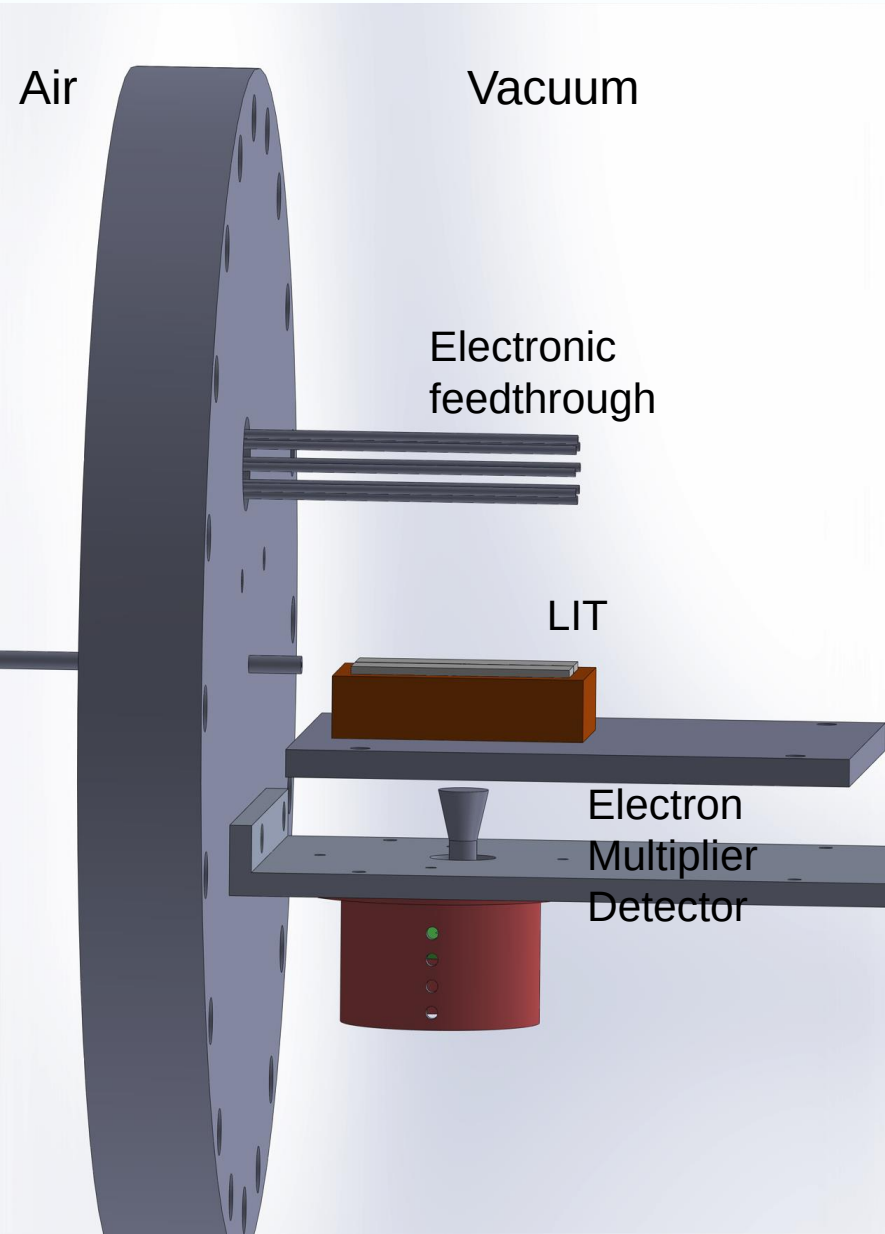
Reduced S/N as expected

Planar LIT Results

$r_0 = 0.95$ mm



Sub-mm LIT



$$r_0 = 362 \mu\text{m}$$

Plate spacing $724 \mu\text{m}$

Plates $2 \times 4 \text{ cm}$ alumina

No capacitive voltage divider

Plate alignment is potential issue

Sub-mm LIT

Ion Trapping Capacity

$$r_0 = 362 \mu\text{m}$$

$$V_{0-p}$$

$$\Omega$$

Capacity

Sub-mm LIT

50 V

4 MHz

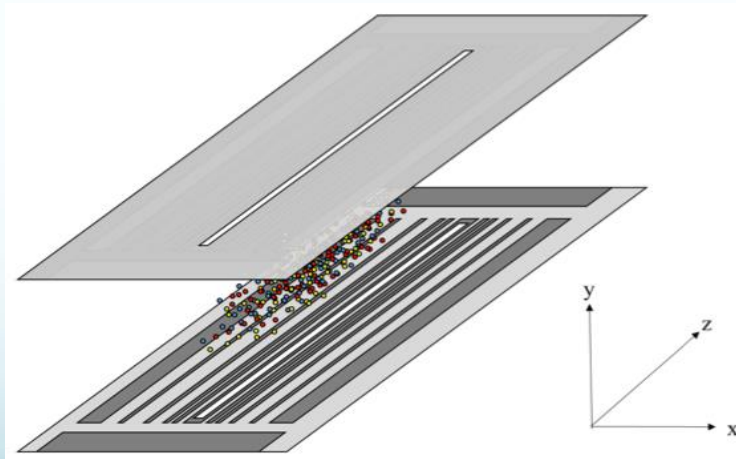
85000

Cylindrical Ion Trap

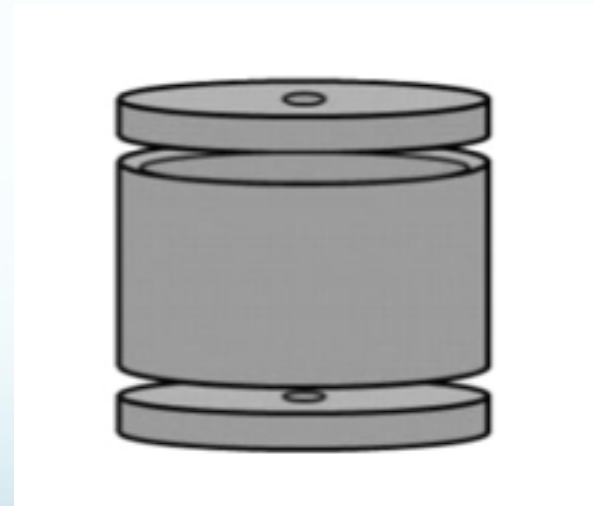
190 V

3.8 MHz

29000



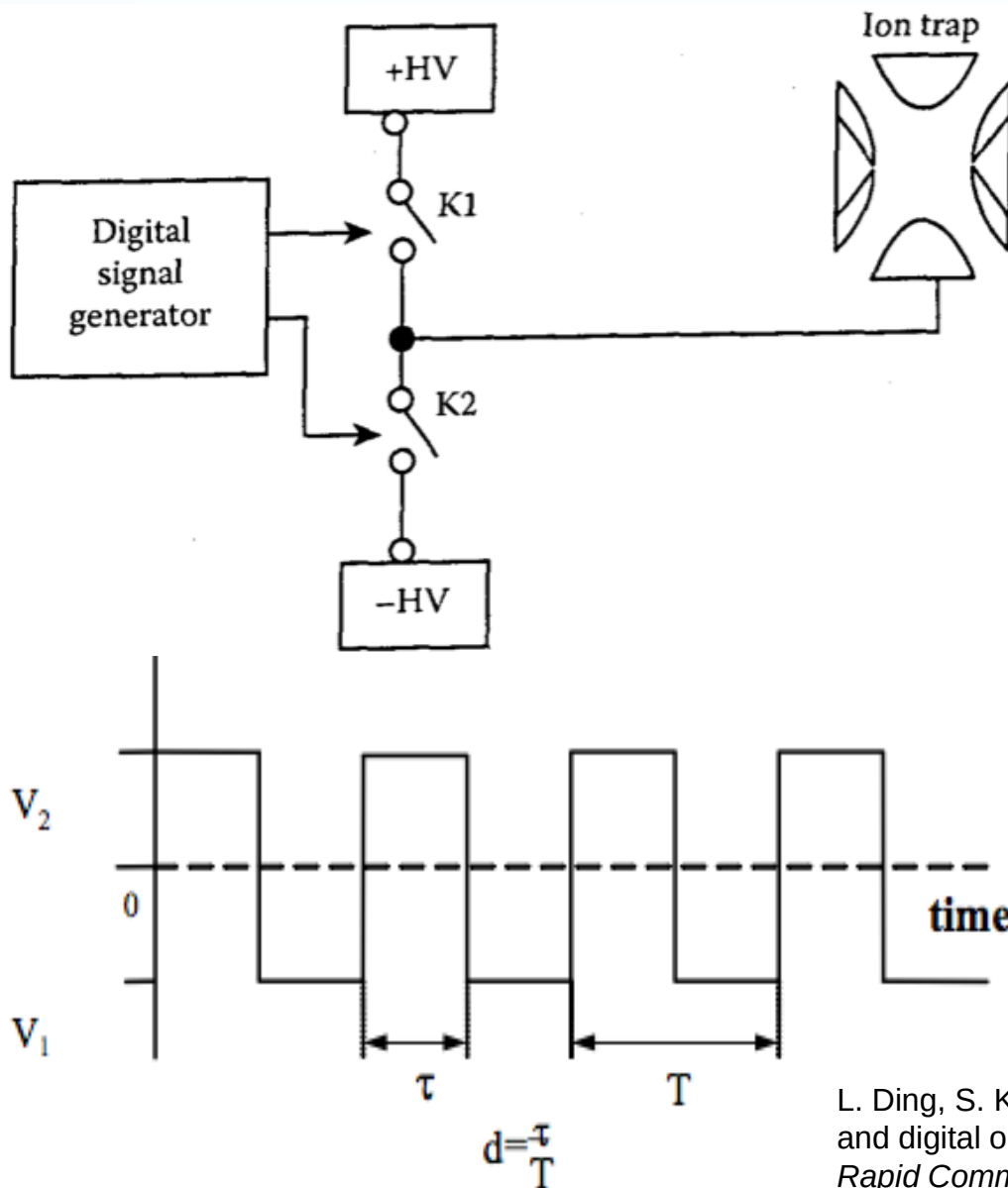
Linear ion trap



Cylindrical ion trap

New Method with New LIT

— Digital Operation



$$a_z = -\frac{8eU}{m\Omega^2 r_0^2}$$

$$q_z = \frac{4eV}{m\Omega^2 r_0^2}$$

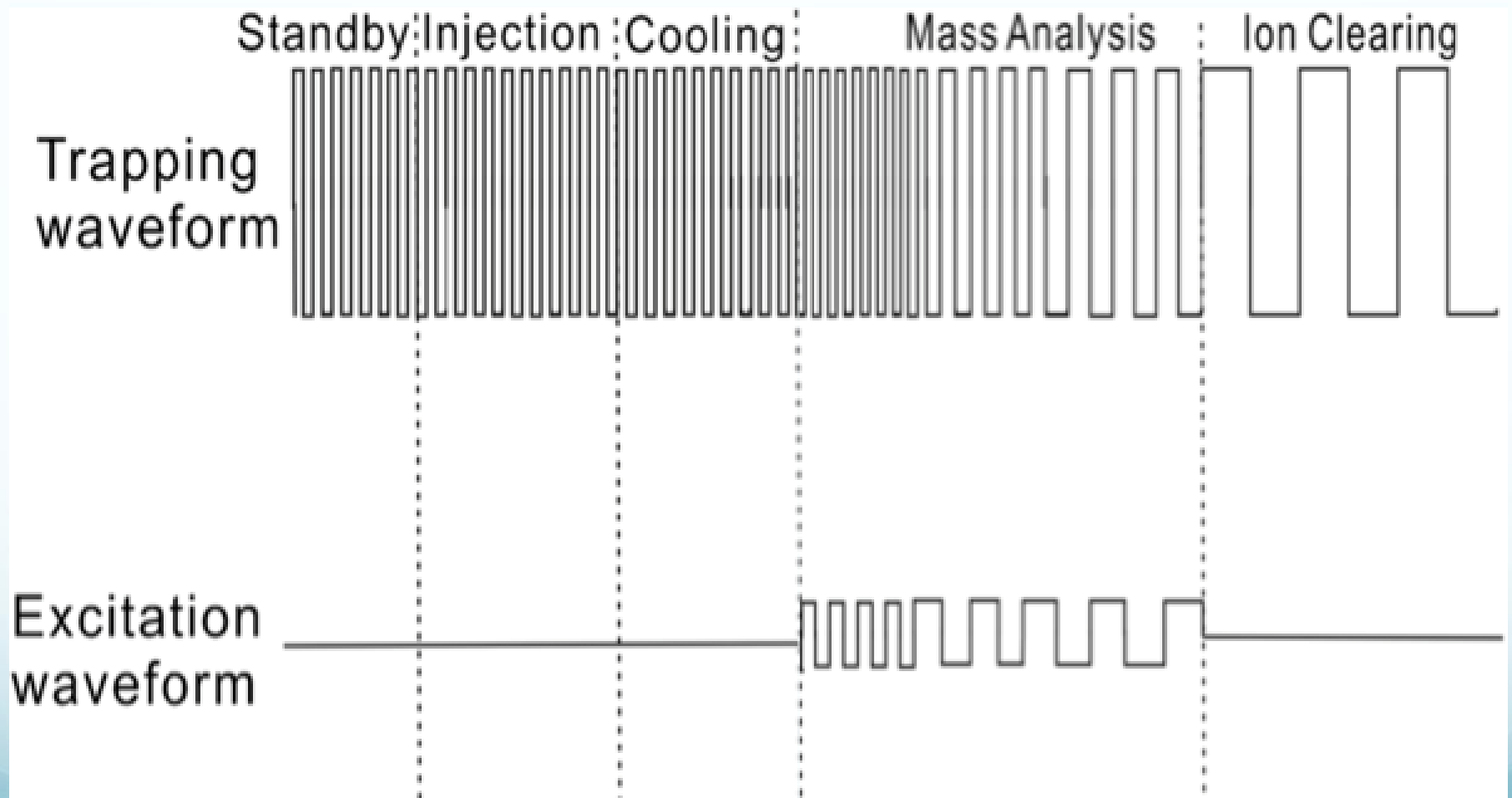
$$\Omega = 2\pi/T$$

$$U = d V_1 + (1 - d) V_2$$

$$V = 2(V_1 - V_2)(1 - d)d$$

L. Ding, S. Kumashiro. Ion motion in the rectangular wave quadrupole field and digital operation mode of a quadrupole ion trap mass spectrometer. *Rapid Commun. Mass Spectrom.* **2006**, 20, 3.

Digital Waveform Operation

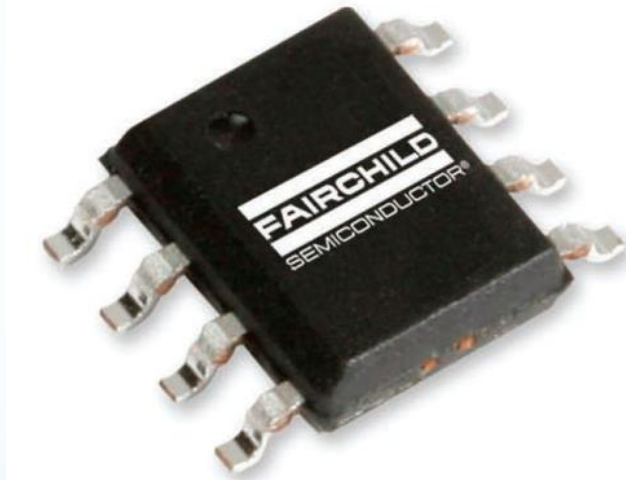


Why Digital Operation?

Advantages

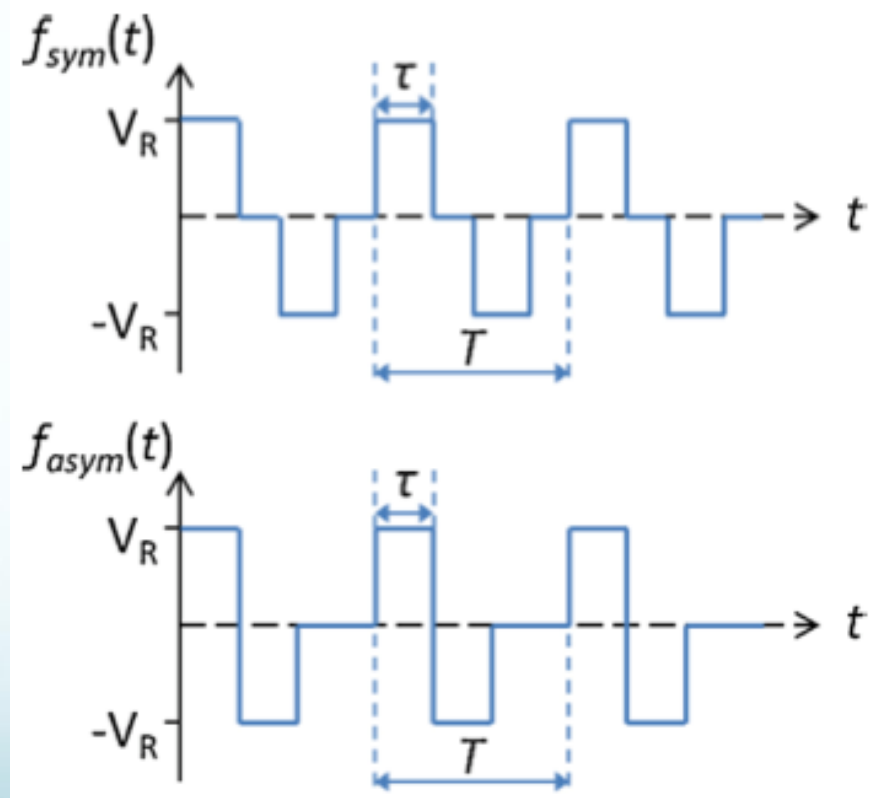
1. Less voltage requirement

2. Variable digital waveforms



MOSFET: Metal-Oxide-Semiconductor Field-Effect Transistor

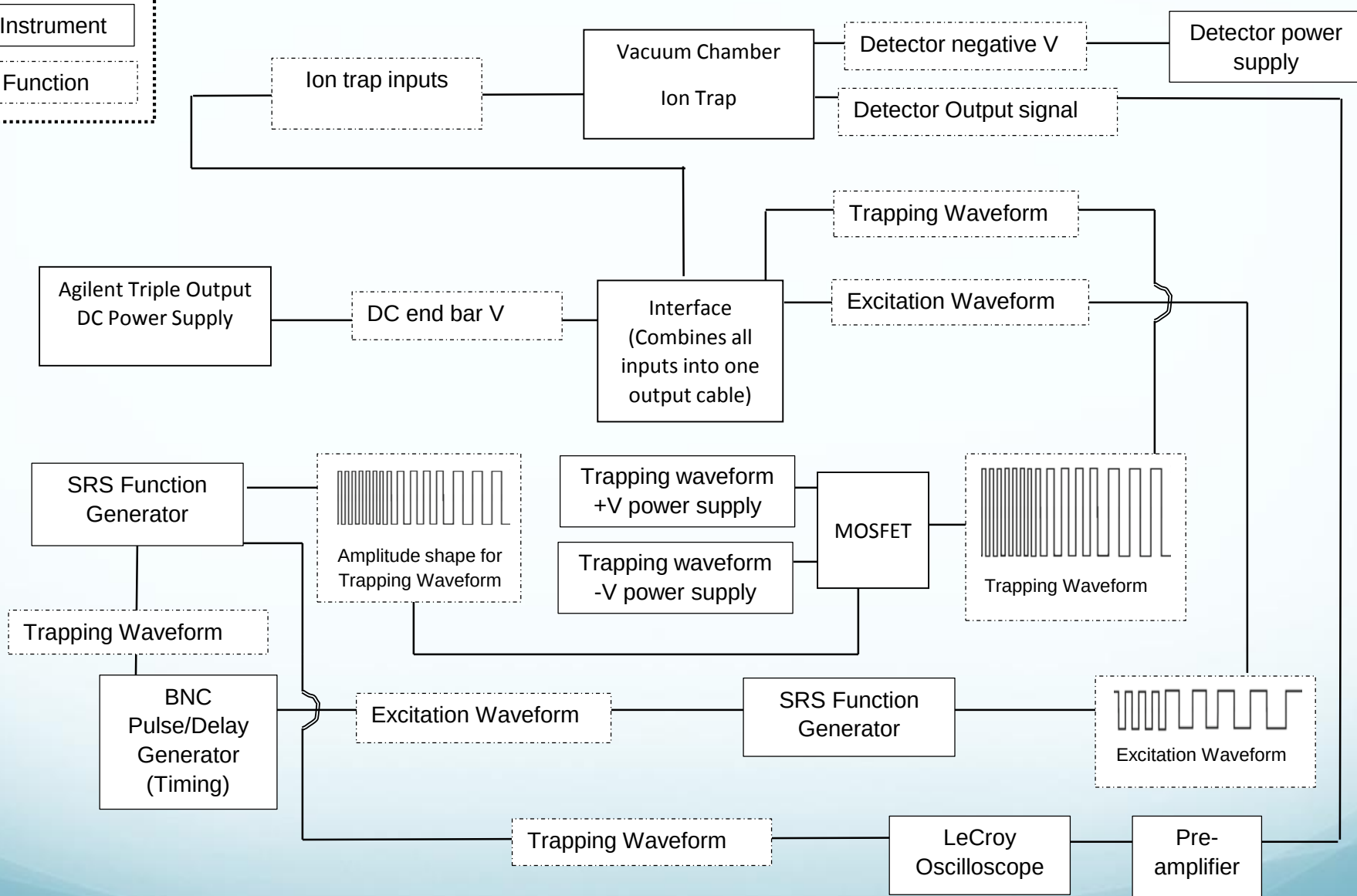
Voltage: $\pm 30 \text{ V}_{0-p}$



KEY:

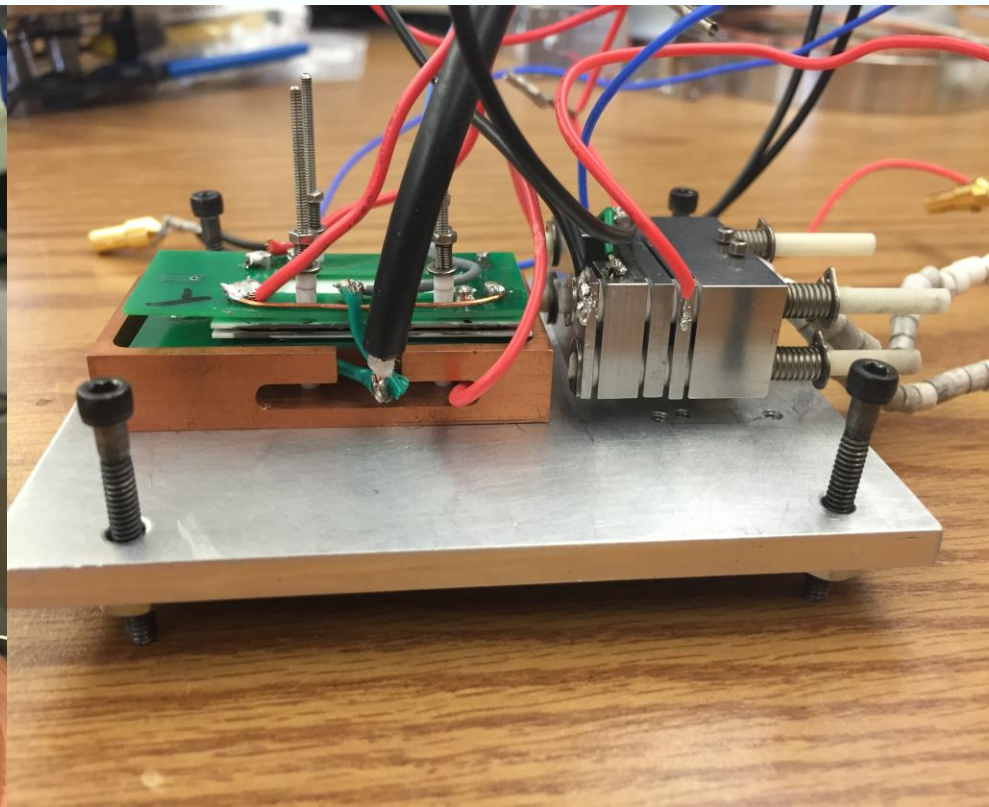
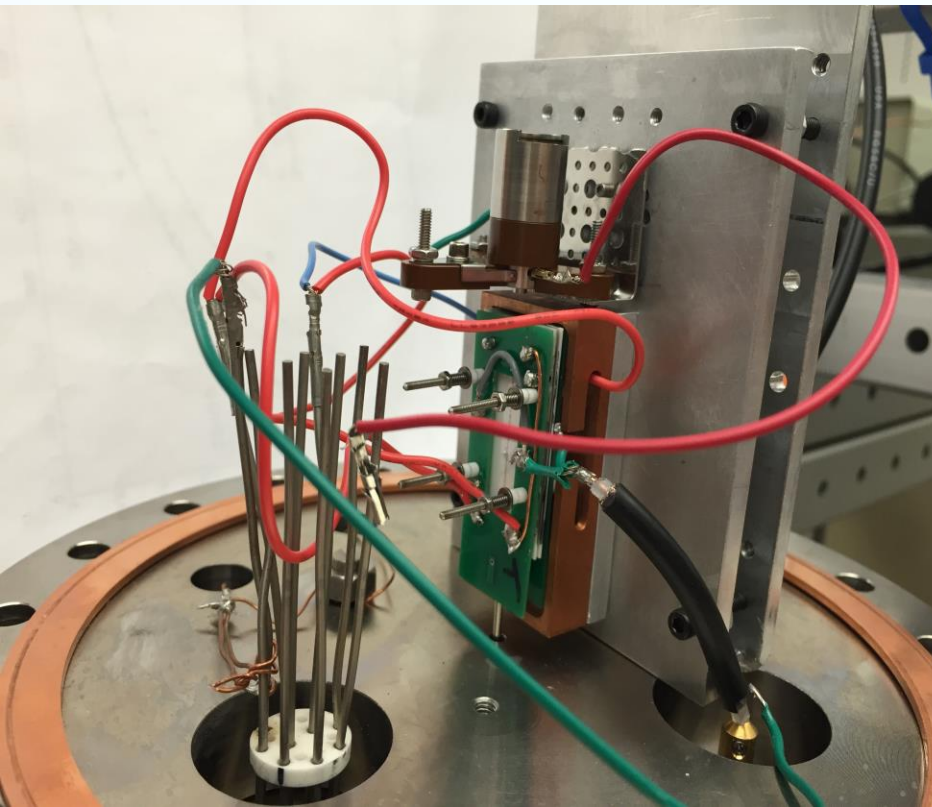
Instrument

Function



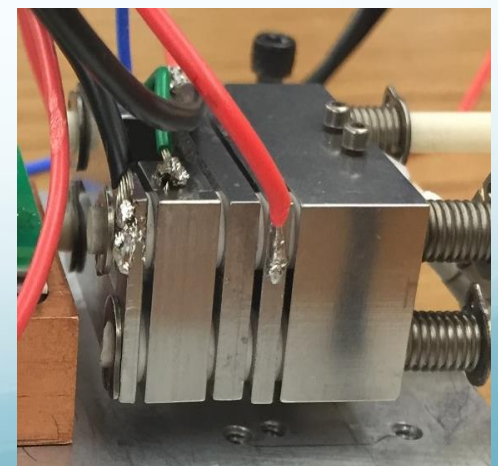
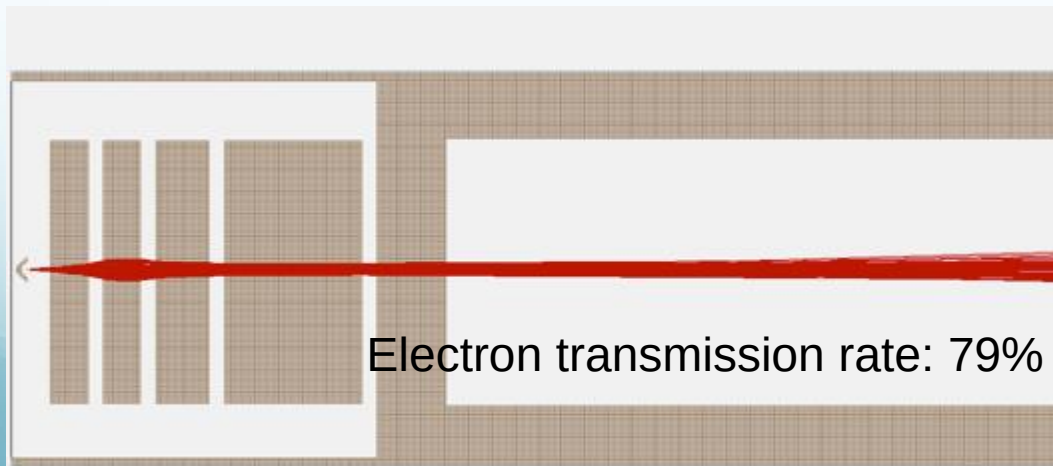
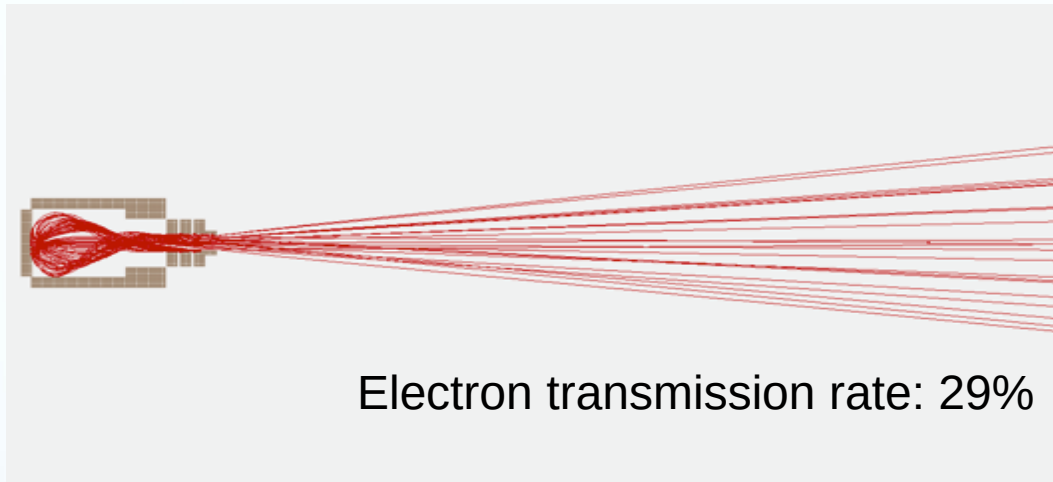
Electron-gun Improvement

Old e-gun vs. New designed e-gun

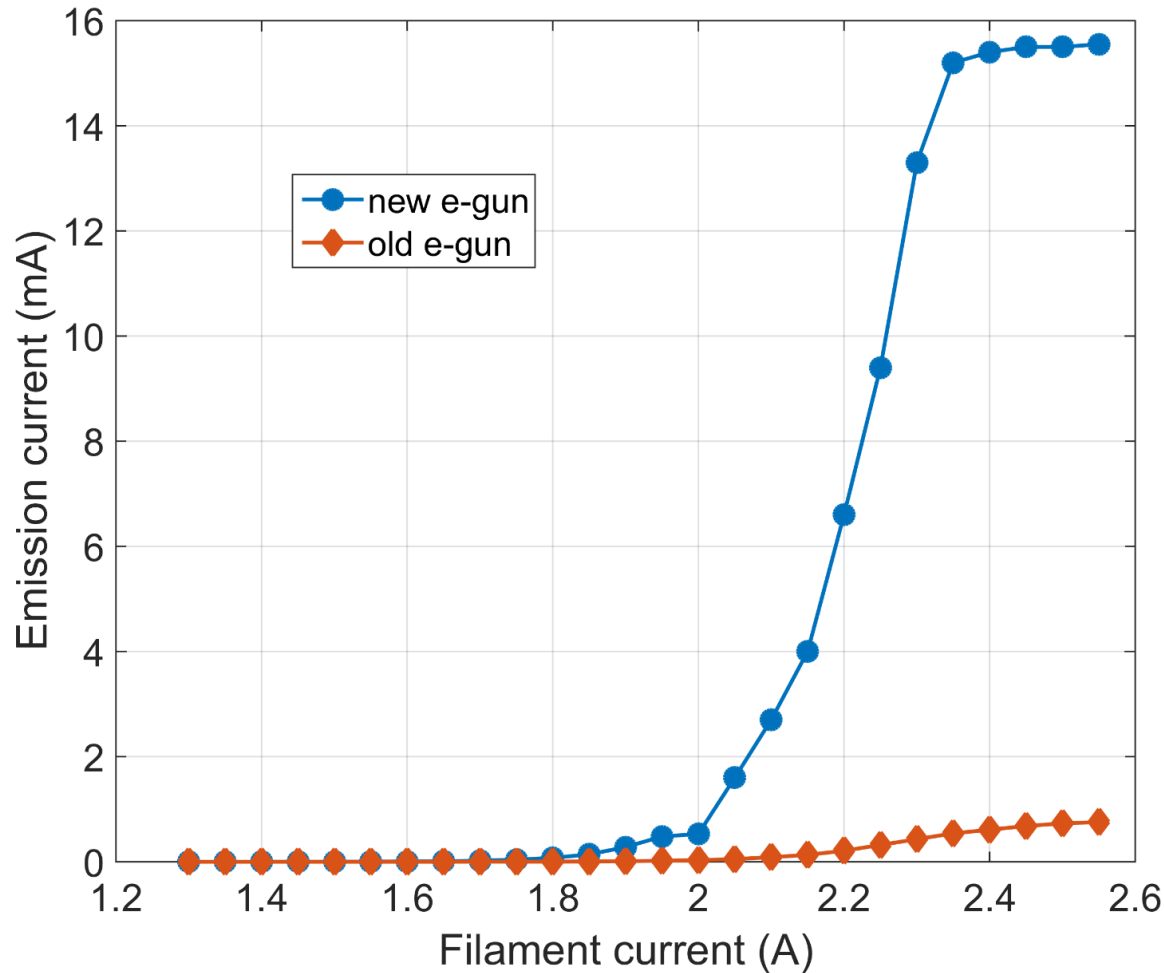


Electron-gun Improvement

As the ion trapping capability in the small plate is lower than that in the large trap, a new e-gun with higher electron transmission efficiency is needed to increase the ionization.



Electron-gun Improvement



Filament Voltage: -61 V

Detector: Faraday Cup

Pressure: High Vacuum

Converging onto a Truly Portable Mass Spectrometer

New fabrication techniques: smaller, more precision

Novel ion traps, extended trapping dimensions, arrays

New ionization techniques

Tandem MS

Sampling selectivity

Improvements in detectors, vacuum, electronics, batteries



Acknowledgments



Ailin Li



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Qinghao
Wu**



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Hawkins**



**Derek
Andrews**

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Funding from NASA, NSF and DoD

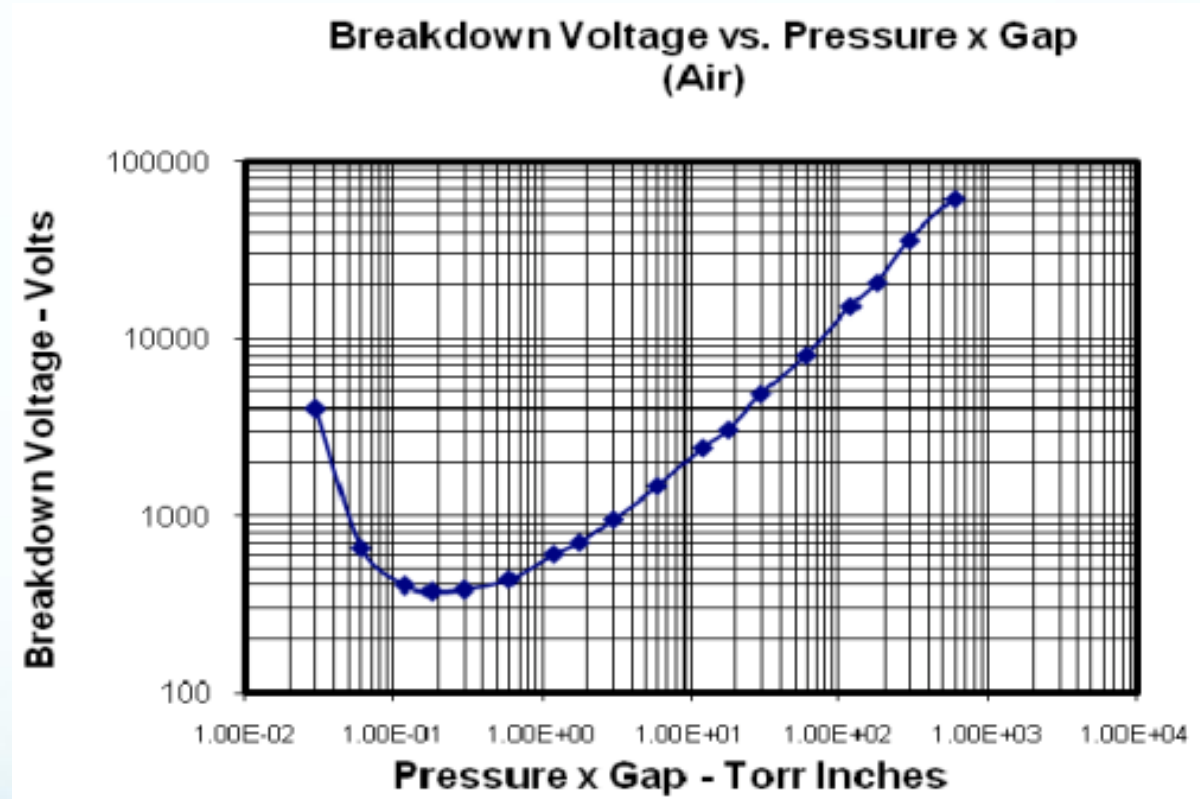


Thank you!

Gas breakdown? Or not?

Paschen's Law: $V = f(dp)$

High vacuum
↓
Very low density
↓
High mean free path
↓
Less collision ionization
↓
High breakdown voltage



Next generation design LIT:
Pressure * Gap $\approx 2.8\text{E-}7$

Germanium? Or Silicon?

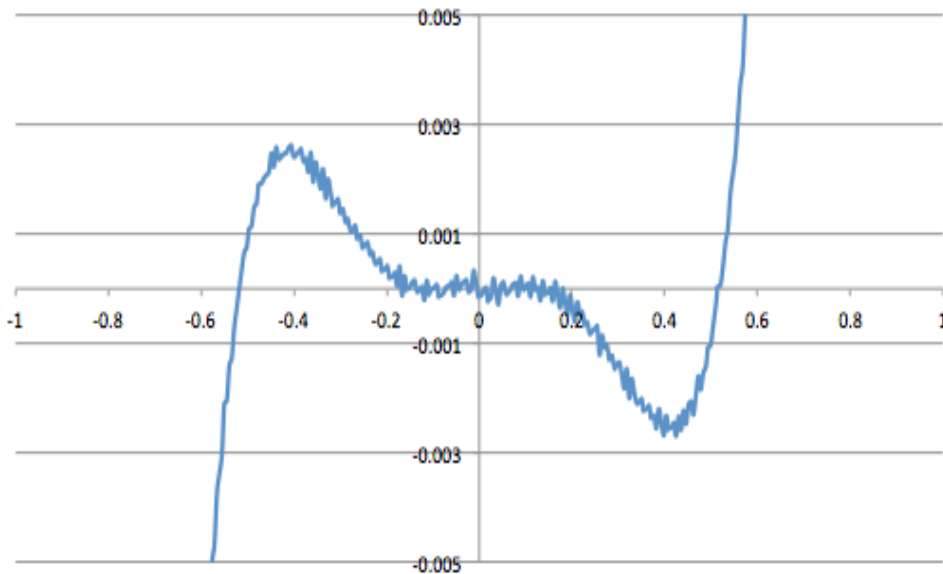
T= 300 K	Ge	Si
Electron mobility	3900 cm ² V ⁻¹ s ⁻¹	1600 cm ² V ⁻¹ s ⁻¹
Hole mobility	1900 cm ² V ⁻¹ s ⁻¹	430 cm ² V ⁻¹ s ⁻¹
Band gap	0.66 eV	1.12 eV
Melting point	1211 K	1687 K
Heat of vaporation	334 kJ/mol	383 kJ/ mol

Ge: More conductive —————> Better material
Easier to evaporate —————> Easier in plate fabrication

Electric Field Simulated by SIMION

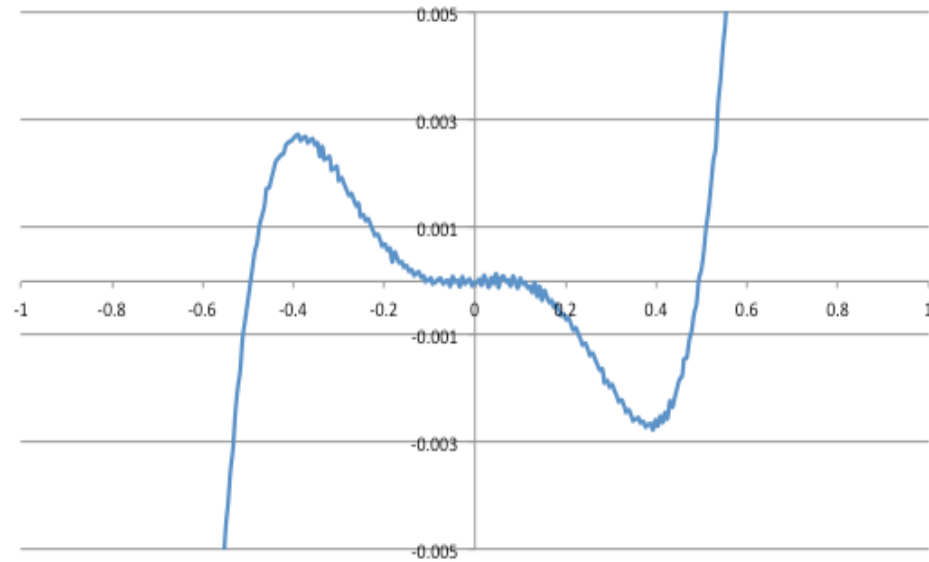
Next generation LIT

$r_0 = 360 \mu\text{m}$



RIT

$x_0 = 5 \text{ mm}$, $y_0 = 4 \text{ mm}$



- 150 configurations were simulated to find a similar electric field with the published optimal electric field of RIT.

Selected particle group:

Use: Electron Proton Default

Num particles: ☒ 1000

Mass: single value

u

Charge: single value

e

Source position: cylinder distribution

Center: { x: y: z: }

mm or gu

Axis: { x: y: z: }

Radius: Length: ☒ Filled

Velocity format: direction+KE

Direction: cone direction distribution

Axis vector: { x: y: z: } unitless

Half angle (deg): ☒ Fill

KE: single value

eV

TOB: single value

usec

CWF: single value

unitless

Color: single value

index

